

**ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET****GENERAL DESCRIPTION**

The Andersen EOGas and Anprolene Sterilizer systems have refill kits containing a 20mL cartridge which holds the sterilant, EO Gas. The 20mL cartridge is a unit dose container for Ethylene Oxide (EO). Inside the cartridge, the Ethylene Oxide is in the liquid state within a hermetically sealed glass ampoule. The cartridge cushions the ampoule during shipping and handling and facilitates the safe release of the EO once the glass ampoule is broken. Ethylene Oxide boils at a temperature of 10.7°C (51.3°F), therefore at EOGas sterilization temperatures of 30°C – 55°C (86°F – 131°F), the Ethylene Oxide liquid quickly turns to gas. When the cartridge is activated, 100% Ethylene Oxide gas leaves the cartridge and enters the sterilization bag.



Each EOGas cartridge has an activation trigger secured with a trigger guard, which is in turn secured with green adhesive tape to prevent accidental activation. Once the items to be sterilized are prepared and placed in the sterilization bag, the protective tape and trigger guard are removed, the cartridge is placed in the sterilization bag with the sterilization load, and the bag is sealed. To activate the cartridge, it is manipulated through the flexible wall of the sterilization bag to depress the activation trigger.

**INDICATIONS FOR USE**

Refer to EOGas Sterilizer User Manuals for Indications for Use.

**ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET****DIRECTIONS FOR USE**

Items to be sterilized are prepared according to the Instructions for use found in the EOGas Refill Kit and in the EOGas Sterilizer User's Manual which are provided with purchase of the Refill Kit and the Sterilizer.

**APPLICATION OF USE**

- 20mL cartridges are approved for use only in the EOGas 3, EOGas 4 and Anprolene AN75 sterilization systems.
- The 20mL cartridge is designed to hold a glass ampoule which is filled with varying amounts of EO, depending on the Refill Kit contents as specified below in Specifications.

**SPECIFICATIONS**

Refill Kit Number	Liquid Ethylene Oxide Contents (grams +/- 5%)*	Refill Kit Contents
AN1004.16	17.6	14 EOGas Cartridges, 14 Dosimeter, 14 Humidichip, 14 Sterilization Bags
AN1006.00	10.5	14 EOGas Cartridges, 14 Dosimeter, 14 Humidichip, 14 Sterilization Bags
AN2011.00	10.5	14 EOGas Cartridges
AN2018.00	17.6	14 EOGas Cartridges

\*Ethylene Oxide Safety Data Sheet contains safety information and specifications for Ethylene Oxide. This Safety Data Sheet is available from Distributors.

**RAW MATERIAL COMPOSITION**

Raw material	Material
Cartridge, multiple pieces	See TDS 20ML Cartridge
Glass ampoule	See TDS 20ML Cartridge
Ethylene Oxide	See TDS 20ML Cartridge
Sterilization Bag	See TDS Sterilization Bag
Dosimeter	See TDS Dosimeter
Humidichip	See TDS Humidichip

**MANUFACTURING AND DESIGN**

- The EOGas and Anprolene Systems are manufactured and designed under a full Quality Management System certified (certificate number 0085440) under MDSAP and registered by Intertek, an MDSAP recognized auditing organization as conforming the requirements of ISO 13485:2016 for the Canadian Medical Device Regulations – Part 1 – SOR 98/282 and the United States USFDA 21CFR 820, 21 CFR 803, 21 CFR 806, 21CFR 807 (EOGas 4 Only, EOGas 3 sterilization cycle validated by commercial user). A Risk Management Program is fully adopted per ISO14971:2019.
- Andersen Sterilizers maintains EC Certification through a full Quality Assurance System certification number 4134704-02 under Directive 93/42/EEC on Medical Devices allowing for the use of CE 0413 marking.

**ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET**

- The EO Gas and Anprolene Sterilization System is independently certified for safety and effectiveness standards for electrical safety and electromagnetic compatibility as required by international regulations.

**TESTING AND INSPECTION**

- Verification of Ethylene Oxide fill weights
- Pressure testing of all filled ampoules to ensure ampoule integrity
- Cartridge seal testing on all completed cartridges
- Certificate of Analysis confirming Ethylene Oxide has a purity of 99.99%
- g-shock testing to verify compliance with Federal D.O.T. shipping regulations.
- Visual inspection to confirm all Refill Kit contents and label accuracy
- See TDS Dosimeter, Humidichip and Sterilization Bag for testing

**PACKAGING AND LABELING**

EO Gas Refill Kits are packaged with protective corrugated dividers inside a corrugated inner box. The inner box is then placed in a larger, corrugate box and labeled with the appropriate device label.

Examples of the inner box and outer box labels is within this technical documentation. Cartridge labels can be found in TDS 20ML Cartridges.

**STORAGE CONDITIONS**

Store in a cool, well-ventilated area away from heat and direct sunlight. Store in accordance with 28CFR 1910.1047. When properly stored for the stated shelf life, Ethylene Oxide will retain its clear liquid appearance and consistency, comparable to denatured alcohol.

**DISPOSAL**

Pesticide wastes are toxic. Improper disposal of excess pesticides is a violation of Federal Law. If the waste cannot be disposed of by use according to label instructions, contact Andersen Products Inc. (336-276-3000). Do not puncture or incinerate unused cartridges. Aerate empty cartridges and used sterilization bags according to complete Directions for Use. After aeration, dispose of in sanitary landfill.

**SHELF LIFE**

The shelf life of an EO Gas cartridge depends on the fill weight of the Ethylene Oxide gas within the cartridge. The following table lists the shelf life of the Cartridges and the Refill Kits:

Refill Kit	Cartridge Expiration (Years)	Refill Kit Expiration* (Years)
AN1004.16	5	3
AN1006.00	5	3
AN2011.00	5	5
AN2018.00	5	5

\*Expiration of the refill kit is determined by the kit component with the shortest shelf life.



ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET

## AN1006.00/AN2011.00 Inner Box Label

AN1006  
AN2011

## EOGas®

EO Gas AN1006  
KIT CONTENTS: 14 Cartridges, 14 liner Bags,  
14 Dosimeters, 14 Humiditubes  
EO Gas AN2011  
KIT CONTENTS: 14 Cartridges

Each AN1006 / 2011 cartridge contains 0.39 av.  
Oz. (10.5g) Ethylene Oxide

Active Ingredient: Ethylene oxide..... 96%  
Inert ingredient..... 4%  
Total..... 100%

AN 2011 cartridges are for industrial use in a fully  
validated sterilization system only. It is incumbent  
on the user to determine the definition of a fully  
validated sterilization system

Manufactured by:  
ANDERSEN STERILIZERS, INC.  
3154 Caroline Drive Hwy  
Rte. Wc. 27258 USA  
Distributed by:  
ANDERSEN STERILIZERS, INC.  
3202 Caroline Drive  
Rte. Wc. 27258 USA  
1-800-323-3276  
336-376-3000

EPA Registration No. 69340-7  
EPA Establishment No. 69340-NC-001  
EOGas® and Dosimeter® are registered  
trademarks of Andersen Sterilizers, Inc.

CE

Keep Out of Reach of Children  
DANGER

## PRECAUTIONARY STATEMENTS

Causes eye and skin burns. May be fatal if  
inhaled. Do not breathe vapor. Do not swallow.  
Do not get in eyes, on skin, or on clothing. Wash  
thoroughly with soap and water after handling  
and before eating, drinking, chewing gum, using  
tobacco, or using the toilet. Wear appropriate  
protective clothing.

## USER SAFETY RECOMMENDATIONS

Users should remove clothing / PPE  
immediately if pesticide gets inside. Then wash  
thoroughly and put on clean clothing. Users  
should remove PPE immediately after  
handling this product. Wash the outside of  
gloves before removing. As soon as possible,  
wash thoroughly and change into clean  
clothing.

**OTHER POSSIBLE DELAYED HEALTH  
EFFECTS:** Cancer and reproductive hazard.  
May cause nervous system damage, cataracts,  
adverse reproductive effects, chromosomal  
and mutagenic changes. May cause irritation  
of respiratory tract, chest tightness, headache,  
nausea, vomiting, diarrhea, light headed feeling,  
dizziness, weakness, drowsiness, cyanosis, loss  
of coordination, coma, delayed lung injury (fluid  
in lungs), immediate or delayed skin irritation  
and blisters, allergic skin.

PEL: 1 PPM-TWA Ethylene Oxide (OSHA-29  
CFR1910.1047)  
EL: 5 PPM-exposure limit, 15 minutes.

Store and use with adequate ventilation in  
accordance with 29 CFR 1910.1047.

## FIRST AID

In all cases of exposure, get medical attention  
immediately. Take person to a doctor or  
emergency treatment facility at once.

Have the product container or label with you  
when calling the Emergency Contact number or  
doctor, or going for treatment.

**IF INHALED:** Move exposed person to fresh air.  
Keep warm. If person is not breathing, call 911  
or an ambulance. Then give artificial respiration,  
preferably by mouth to mouth method. If  
breathing is at all labored, give oxygen. Call a  
doctor even if no symptoms are present for  
further treatment advice. Keep under medical  
observation. Symptoms may be delayed.

**IF IN EYES:** Hold eyelids open and flush eyes  
with a steady, gentle stream of water for at least  
15 to 20 minutes. Remove contact lenses, if  
present, after the first 5 minutes and then  
continue rinsing the eyes. Get immediate  
medical treatment.

**IF ON SKIN:** Immediately wash skin for 15-20  
minutes with plenty of water while removing  
contaminated clothing and shoes. Call  
Emergency Contact number or doctor for  
treatment advice. Aerate, wash, or clean  
contaminated clothing and discard leather goods.

**IF SWALLOWED:** Call the Emergency Contact  
number or a doctor immediately for treatment  
advice. Have person sip a glass of water if able to  
swallow. Do not induce vomiting unless told to  
by an Emergency Contact number or a doctor.  
Do not give anything to an unconscious person.

## NOTE TO PHYSICIAN

Ethylene oxide is a liquefied gas. Skin exposure  
from a doctor immediately for treatment  
advice. Have person sip a glass of water if able to  
swallow. Do not induce vomiting unless told to  
by an Emergency Contact number or a doctor.  
Do not give anything to an unconscious person.

respiratory tract may occur, but without acute  
lung edema. Symptoms of systemic intoxication  
are headache, nausea, vomiting, lack of  
coordination, and cardiac irregularities.  
Treatment is symptomatic.

**PERSONAL PROTECTIVE EQUIPMENT (PPE)**  
A material that is chemical resistant to this  
product is butyl rubber.

All handlers must wear at a minimum:  
• Long-sleeved shirt and long pants.  
• Shoes plus socks.

• Chemical-resistant gloves and  
when the ambient EO concentration is 1 to  
50 ppm, full-facepiece respirator with EO  
approved canister, front or back mounted,  
when the ambient EO concentration is 50  
to 2,000 ppm, (1) positive-pressure supplied-  
air respirator equipped with full-facepiece,  
hood, or helmet; or (2) continuous-flow  
supplied-air respirator (positive-pressure)  
equipped with hood, helmet, or suit,

when the ambient EO concentration is  
>2,000 ppm or unknown (e.g., emergency  
situations), (1) positive-pressure self-  
contained breathing apparatus equipped  
with full-facepiece; or (2) positive-pressure full-  
facepiece supplied-air respirator equipped  
with an auxiliary positive-pressure self-  
contained breathing apparatus.

When handlers could have eye or skin contact  
with EO or EO solutions, such as during  
maintenance and repair, vessel cleaning, or  
cleaning up spills, they must wear:

• Chemical-resistant attire, such as apron,  
protective suit, or footwear that protects the  
area of the body that might contact EO or  
EO solutions, and  
• Face-sealing goggles, a full-face shield, or a  
full-face respirator.

## USER SAFETY RECOMMENDATIONS

When wearing respirators:  
1. Follow the respirator manufacturer's user's  
instructions for changing canisters.

2. Respirators must be fit-tested and fit-checked  
using a program that conforms to OSHA's  
requirements (see 29 CFR Part 1910.134).

3. Respirator users must be trained using a  
program that conforms to OSHA's  
requirements (see 29 CFR Part 1910.134).

4. Respirator users must be examined by a  
qualified medical practitioner to ensure  
physical ability to safely wear the style of  
respirator to be worn. A qualified medical  
practitioner is a physician or other licensed  
health care professional (PHCP) who will  
evaluate the ability of a worker to wear a  
respirator. The initial evaluation consists of

a questionnaire that asks about medical  
conditions (such as a heart condition) that would  
be problematic for respirator use. If concerns are  
identified, then additional evaluations, such as a  
physical exam, might be necessary. The initial  
evaluation must be done before respirator use  
begins. It does not need to be repeated unless the  
health status or respirator use conditions change  
(see 29 CFR Part 1910.134).

Follow manufacturer's instructions for cleaning /  
maintaining PPE. If no such instructions for  
washables exist, use detergent and hot water.  
Keep and wash PPE separately from other laundry.

## ENVIRONMENTAL HAZARDS

Do not discharge effluent containing this product  
into lakes, streams, ponds, estuaries, oceans, or  
other waters unless in accordance with the  
requirements of a National Pollution Discharge  
Elimination System (NPDES) permit and the  
permitting authority has been notified in writing  
prior to discharge. Do not discharge effluent  
containing this product into sewer systems  
without previously notifying the local sewage  
treatment plant authority. For guidance contact  
your State Water Board or Regional Office of the  
EPA.

**EMERGENCY CONTACT: 1-800-255-3924**  
**PHYSICAL AND CHEMICAL HAZARDS**

Ethylene oxide gas is extremely flammable.  
Do not use near flame, electrical sparks, hot  
surfaces, or allow sources of ignition near the  
sterilization area. Ground all equipment to  
prevent static sparks.

Contents under pressure. Do not puncture or  
incinerate container. Exposure to temperatures  
above 130 °F (54°C) may cause bursting.  
**ODOR:** Ether-like in high concentrations. Exposure  
to toxic levels may occur without warning or  
detection by the user.

## DIRECTIONS FOR USE

It is a violation of Federal law to use this product  
in a manner inconsistent with its labeling.  
EOGas® cartridges that use EO must comply  
with all of the requirements for EO use specified  
in 29 CFR 1910.1047. This product may be used  
in EO sterilization facilities for hospital,  
medical, and veterinary sterilization.

In hospitals and healthcare facilities, and contact  
sterilization facilities treating medical equipment  
and supplies, sterilization/fumigation with EO  
must be performed only in vacuum or gas  
tight chambers designed for use with EO. After  
February 28, 2010, a single-chamber process is  
required for EO treatment (sterilization and

aeration are to occur in the same chamber) in  
hospitals and healthcare facilities.

During the treatment cycle, the sterilization bag  
may contain hazardous concentrations of EO.  
Do not open the sterilization bag until the  
sterilization, ventilation, and aeration portions of  
the treatment cycle are complete.

Safety and awareness training is required for all  
employees including office staff. Information  
and training must be provided to all employees  
in the facility at the time of initial assignment  
and annually thereafter. The safety training must  
include, at a minimum, the following  
information:

1. the most recent monitored ambient levels of  
ETO in the facility; 2. the potential health effects  
from the levels of ETO in the facility; 3. the  
emergency response plan and how to respond  
in an emergency; 4. the availability of the  
Material Safety Data Sheet and other materials  
related to the health hazards of exposure to ETO.  
In order to reduce ambient levels of ethylene  
oxide, lengthy facility aeration is encouraged.  
Achieving an ambient level of 0.25 ppm  
(measured as a daily time-weighted average)  
greatly reduces potential long-term risks to  
employees not directly involved in the ETO  
applications. Air monitoring should include the  
entire facility including office space, break areas,  
and loading/unloading areas. Employers in  
facilities that use EO must comply with all the  
requirements for ETO use specified in 29 CFR  
1910.1047.

1. Prepare items to be sterilized. Remove one  
Dosimeter® and card from the dispenser box.  
Write the date and time sterilization will begin  
and the date and time sterilization and aeration  
will be complete on the label. Attach the  
Dosimeter® to its card. Take one sterilizer bag  
from the EOGas cartridge box and place the  
wrapped items to be sterilized into the sterilizer  
bag.

2. Place the Dosimeter® in the core of the load.  
Place the Humiditube® inside the Humiditube  
and place the Humiditube in the sterilization bag.  
Select one EOGas cartridge from the dispenser  
box. Confirm that the number printed on the  
EOGas cartridge corresponds with the number  
printed on the sterilizer bag. Remove the  
cartridge trigger guard (secured with green tape)  
and place the cartridge on top of the devices near  
the open end of the sterilization bag, but do not  
activate the cartridge at this time.

3. Remove excess air from the sterilization bag by  
pressing the excess air out of the sterilization bag  
and heat seal the open end of the sterilization  
bag. The sterilization cycle by pressing the  
LOAD key on the front of the EOGas sterilizer  
control and follow the directions for loading.

4. After the cabinet has purged for 5 minutes,  
"DOOR UNLOCKED" will be displayed and door will  
unlock. Place the sterilization bag on a shelf in the  
sterilizer.

5. Without opening the sterilization bag, grasp the  
EOGas cartridge through the wall of the  
sterilization bag and press the plunger (trigger  
button) firmly to activate the cartridge. Press it the  
way so that the trigger reaches the cartridge  
in the facility at the time of initial assignment  
and annually thereafter. The safety training must  
include, at a minimum, the following  
information:

1. the most recent monitored ambient levels of  
ETO in the facility; 2. the potential health effects  
from the levels of ETO in the facility; 3. the  
emergency response plan and how to respond  
in an emergency; 4. the availability of the  
Material Safety Data Sheet and other materials  
related to the health hazards of exposure to ETO.  
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entire facility including office space, break areas,  
and loading/unloading areas. Employers in  
facilities that use EO must comply with all the  
requirements for ETO use specified in 29 CFR  
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Dosimeter® and card from the dispenser box.  
Write the date and time sterilization will begin  
and the date and time sterilization and aeration  
will be complete on the label. Attach the  
Dosimeter® to its card. Take one sterilizer bag  
from the EOGas cartridge box and place the  
wrapped items to be sterilized into the sterilizer  
bag.

2. Place the Dosimeter® in the core of the load.  
Place the Humiditube® inside the Humiditube  
and place the Humiditube in the sterilization bag.  
Select one EOGas cartridge from the dispenser  
box. Confirm that the number printed on the  
EOGas cartridge corresponds with the number  
printed on the sterilizer bag. Remove the  
cartridge trigger guard (secured with green tape)  
and place the cartridge on top of the devices near  
the open end of the sterilization bag, but do not  
activate the cartridge at this time.

3. Remove excess air from the sterilization bag by  
pressing the excess air out of the sterilization bag  
and heat seal the open end of the sterilization  
bag. The sterilization cycle by pressing the  
LOAD key on the front of the EOGas sterilizer  
control and follow the directions for loading.

AN1006.00 Rev 0

## AN1004.16/AN7514.00/AN2018.00 Inner Box Label

## AN1004 / AN7514 / AN2018

## EOGas®

AN1004 EOGas® 4\*  
CONTENTS: 14 Sterilization Bags, 14 AN1036  
Dosimeter®, 14 Humiditubes®, 14 Cartridges with  
ampoules

AN7514 Anprolene®  
CONTENTS: 14 Sterilization Bags, 14 AN87  
Dosimeter®, 14 Cartridges with ampoules

AN2018 EOGas® 3\*  
CONTENTS: 14 Cartridges with ampoules

Contents of Cartridges: each ampoule contains  
0.64 av. oz. (17.6 g) Ethylene Oxide

Active ingredient: Ethylene oxide..... 97.0%

Inert ingredient..... 3.0%

Total..... 100%

For use in the following Andersen Sterilizers

Ethylene Oxide Gas Sterilization Systems

Anprolene AN74(x)s

Anprolene AN75(x)s

EOGas 4

EOGas 3

Manufactured by:

ANDERSEN STERILIZERS, INC.

3154 Caroline Drive Hwy

Rte. Wc. 27258 USA

Distributed in the U.S. by:

ANDERSEN STERILIZERS, INC.

3202 Caroline Drive

Rte. Wc. 27258 USA

1-800-323-3276

336-376-3000

EPA Registration No. 69340-7

EPA Establishment No. 69340-NC-001

EOGas® and Anprolene® are registered

trademarks of Andersen Sterilizers, Inc.

Keep Out of Reach of Children  
DANGER

## PRECAUTIONARY STATEMENTS

Causes eye and skin burns. May be fatal if

inhaled. Do not breathe vapor. Do not swallow.

Do not get in eyes, on skin, or on clothing. Wash

thoroughly with soap and water after handling

and before eating, drinking, chewing gum, using

tobacco, or using the toilet. Wear appropriate

protective clothing.

## USER SAFETY RECOMMENDATIONS

Users should remove clothing / PPE  
immediately if pesticide gets inside. Then wash  
thoroughly and put on clean clothing. Users  
should remove PPE immediately after  
handling this product. Wash the outside of  
gloves before removing. As soon as possible,  
wash thoroughly and change into clean  
clothing.

**OTHER POSSIBLE DELAYED HEALTH  
EFFECTS:** Cancer and reproductive hazard.  
May cause nervous system damage, cataracts,  
adverse reproductive effects, chromosomal  
and mutagenic changes. May cause irritation  
of respiratory tract, chest tightness, headache,  
nausea, vomiting, diarrhea, light headed feeling,  
dizziness, weakness, drowsiness, cyanosis, loss  
of coordination, coma, delayed lung injury (fluid  
in lungs), immediate or delayed skin irritation  
and blisters, allergic skin.

PEL: 1 PPM-TWA Ethylene Oxide (OSHA-29  
CFR1910.1047)  
EL: 5 PPM-exposure limit, 15 minutes.

Store and use with adequate ventilation in  
accordance with 29 CFR 1910.1047.

## FIRST AID

In all cases of exposure, get medical attention  
immediately. Take person to a doctor or  
emergency treatment facility at once.

Have the product container or label with you  
when calling the Emergency Contact number or  
doctor, or going for treatment.

**IF INHALED:** Move exposed person to fresh air.  
Keep warm. If person is not breathing, call 911  
or an ambulance. Then give artificial respiration,  
preferably by mouth to mouth method. If  
breathing is at all labored, give oxygen. Call a  
doctor even if no symptoms are present for  
further treatment advice. Keep under medical  
observation. Symptoms may be delayed.

**IF IN EYES:** Hold eyelids open and flush eyes  
with a steady, gentle stream of water for at least  
15 to 20 minutes. Remove contact lenses, if  
present, after the first 5 minutes and then  
continue rinsing the eyes. Get immediate  
medical treatment.

**IF ON SKIN:** Immediately wash skin for 15-20  
minutes with plenty of water while removing  
contaminated clothing and shoes. Call  
Emergency Contact number or doctor for  
treatment advice. Aerate, wash, or clean  
contaminated clothing and discard leather goods.

**IF SWALLOWED:** Call the Emergency Contact  
number or a doctor immediately for treatment  
advice. Have person sip a glass of water if able to  
swallow. Do not induce vomiting unless told to  
by an Emergency Contact number or a doctor.  
Do not give anything to an unconscious person.

## NOTE TO PHYSICIAN

Ethylene oxide is a liquefied gas. Skin exposure  
from a doctor immediately for treatment  
advice. Have person sip a glass of water if able to  
swallow. Do not induce vomiting unless told to  
by an Emergency Contact number or a doctor.  
Do not give anything to an unconscious person.

respiratory tract may occur, but without acute  
lung edema. Symptoms of systemic intoxication  
are headache, nausea, vomiting, lack of  
coordination, and cardiac irregularities.  
Treatment is symptomatic.

**PERSONAL PROTECTIVE EQUIPMENT (PPE)**  
A material that is chemical resistant to this  
product is butyl rubber.

All handlers must wear at a minimum:  
• Long-sleeved shirt and long pants.  
• Shoes plus socks.

• Chemical-resistant gloves and  
when the ambient EO concentration is 1 to  
50 ppm, full-facepiece respirator with EO  
approved canister, front or back mounted,  
when the ambient EO concentration is 50  
to 2,000 ppm, (1) positive-pressure supplied-  
air respirator equipped with full-facepiece,  
hood, or helmet; or (2) continuous-flow  
supplied-air respirator (positive-pressure)  
equipped with hood, helmet, or suit,

when the ambient EO concentration is  
>2,000 ppm or unknown (e.g., emergency  
situations), (1) positive-pressure self-  
contained breathing apparatus equipped  
with full-facepiece; or (2) positive-pressure full-  
facepiece supplied-air respirator equipped  
with an auxiliary positive-pressure self-  
contained breathing apparatus.

When handlers could have eye or skin contact  
with EO or EO solutions, such as during  
maintenance and repair, vessel cleaning, or  
cleaning up spills, they must wear:

• Chemical-resistant attire, such as apron,  
protective suit, or footwear that protects the  
area of the body that might contact EO or EO  
solutions, and  
• Face-sealing goggles, a full-face shield, or a  
full-face respirator.

## USER SAFETY RECOMMENDATIONS

When wearing respirators:  
1. Follow the respirator manufacturer's user's  
instructions for changing canisters.

2. Respirators must be fit-tested and fit-checked  
using a program that conforms to OSHA's  
requirements (see 29 CFR Part 1910.134).

3. Respirator users must be trained using a  
program that conforms to OSHA's  
requirements (see 29 CFR Part 1910.134).

4. Respirator users must be examined by a  
qualified medical practitioner to ensure  
physical ability to safely wear the style of  
respirator to be worn. A qualified medical  
practitioner is a physician or other licensed  
health care professional (PHCP) who will  
evaluate the ability of a worker to wear a

respirator. The initial evaluation consists of  
a questionnaire that asks about medical  
conditions (such as a heart condition) that would  
be problematic for respirator use. If concerns are  
identified, then additional evaluations, such as a  
physical exam, might be necessary. The initial  
evaluation must be done before respirator use  
begins. It does not need to be repeated unless the  
health status or respirator use conditions change  
(see 29 CFR Part 1910.134).

Follow manufacturer's instructions for cleaning /  
maintaining PPE. If no such instructions for  
washables exist, use detergent and hot water.  
Keep and wash PPE separately from other laundry.

## ENVIRONMENTAL HAZARDS

Do not discharge effluent containing this product  
into lakes, streams, ponds, estuaries,  
oceans, or other waters unless in accordance  
with the requirements of a National Pollution  
Discharge Elimination System (NPDES) permit  
and the permitting authority has been notified  
in writing prior to discharge. Do not discharge  
effluent containing this product into sewer  
systems without previously notifying the local  
sewage treatment plant authority. For guidance  
contact your State Water Board or Regional  
Office of the EPA.

**EMERGENCY CONTACT: 1-800-255-3924**  
**PHYSICAL AND CHEMICAL HAZARDS**

Ethylene oxide gas is extremely flammable.  
Do not use near flame, electrical sparks, hot  
surfaces, or allow sources of ignition near the  
sterilization area. Ground all equipment to  
prevent static sparks.

Contents under pressure. Do not puncture or  
incinerate container. Exposure to temperatures  
above 130 °F (54°C) may cause bursting.  
**ODOR:** Ether-like in high concentrations.

Exposure to toxic levels may occur without  
warning or detection by the user.

## DIRECTIONS FOR USE

It is a violation of Federal law to use this product  
in a manner inconsistent with its labeling.  
EOGas® cartridges that use EO must comply  
with all of the requirements for EO use specified  
in 29 CFR 1910.1047. This product may be used  
in EO sterilization facilities for hospital,  
medical, and veterinary sterilization.

In hospitals, healthcare facilities, and contact  
sterilization facilities treating medical equipment

and supplies, sterilization/fumigation with EO  
must be performed only in vacuum or gas  
tight chambers designed for use with EO. After  
February 28, 2010, a single-chamber process  
is required for EO treatment (sterilization and  
aeration are to occur in the same chamber) in  
hospitals and healthcare facilities.

During the sterilization cycle, the sterilization  
bag may contain hazardous concentrations of  
EO. Do not open the sterilization bag until the  
sterilization and ventilation portions of the  
sterilization cycle are complete.

Safety and awareness training is required for all  
employees including office staff. Information  
and training must be provided to all employees  
in the facility at the time of initial assignment  
and annually thereafter. The safety training must  
include, at a minimum, the following  
information:

1. the most recent monitored ambient levels of  
ETO in the facility; 2. the potential health effects  
from the levels of ETO in the facility; 3. the  
emergency response plan and how to respond  
in an emergency; 4. the availability of the  
Material Safety Data Sheet and other materials  
related to the health hazards of exposure to ETO.  
In order to reduce ambient levels of EO,  
lengthy facility aeration is encouraged. Achieving  
an ambient level of 0.25 ppm (measured as a  
daily time-weighted average) greatly reduces  
potential long-term risks to employees not  
directly involved in the EO applications. Air  
monitoring should include the entire facility  
including office space, break areas, and loading/  
unloading areas. Employers in facilities that use  
EO must comply with all the requirements for  
ETO use specified in 29 CFR 1910.1047.

## Sterilization Process:

• Remove one sterilization bag from the  
dispenser box. Place wrapped devices to be  
sterilized inside the sterilization bag along  
with required accessories (Humiditube®,  
chemical indicators, biological indicator).

• Remove one cartridge from the dispenser box.

Remove the adhesive tape, then the trigger  
guard. Place the cartridge on top of the  
wrapped items near the open end of the bag.

**DO NOT ACTIVATE THE CARTRIDGE.**

• On sterilizers with sterilization bag purge,  
insert the purge probe into the sterilization bag  
bag. Grab the open end of the sterilization  
bag around the purge probe and wrap the  
blue strap around both the sterilization bag  
opening and the purge probe, tightening it to  
completely seal the sterilization bag. On  
sterilizers without a purge probe (EOGas 3),  
the bag must be sealed with a heat sealer after  
removing excess air from the sterilization bag.

• Place the sealed sterilization bag inside the  
sterilizer. On sterilizers with sterilization bag  
purge, connect the quick release connector  
on the purge probe to the purge probe  
tubing. In the AN75 and EOGas 4 sterilizers,  
include a biological indicator in the BI  
receptacle on the purge probe.

• In Anprolene and EOGas 4 sterilizers with a  
purge probe, evacuate excess air from the  
sterilization bag using the initial bag purge,  
then follow the cycle selection and cycle  
verification prompts.

• **ACTIVATE THE CARTRIDGE:** grasp the  
cartridge through the wall of the sealed  
sterilization bag and fully depress the trigger  
button on the side of the cartridge to release  
EO into the sterilization bag.

• Always lock the door of the sterilizer to prevent  
unauthorized removal of devices during the  
sterilization and ventilation portions of the  
cycle.

• After the sterilization and ventilation portions  
of the cycle in sterilizers without a purge  
probe (EOGas 3), open the sterilization bag  
while it is still in the cabinet, then shut the  
door and continue aeration. This will improve  
aeration efficiency and minimize the chance  
of exposure to residual EO within the  
sterilization bag.

• After the sterilizer has been removed from  
the sterilization bag and empty cartridge  
according to disposal instructions, the BI  
reuse EMPTY BI, EMPTY CARTRIDGES OR  
LOAD key on the front of the EOGas sterilizer  
control and follow the directions for loading.

**STORAGE AND DISPOSAL**

Do not contaminate waste food or feed by  
storage and disposal.

**Pesticide Storage:** Store in a cool, well ventilated  
area away from heat and direct sunlight. Store  
in accordance with

ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET

## AN1004.16 Outer Box Label

REF AN1004.16 MD 2  
MANUF DATE: 2020-01-09  
USE BEFORE DATE: 2020-01-09  
LOT 111111  
ANDERSEN STERILIZERS, INC  
[QR Code]  
(31) 6 0604850 30447 6 (17) 010820 (11) 010820 (10) 111111

## AN1006.00 Outer Box Label

REF AN1006.00 MD 2  
MANUF DATE: 2020-01-09  
USE BEFORE DATE: 2020-01-09  
LOT 111111  
ANDERSEN STERILIZERS, INC  
[QR Code]  
(31) 6 0604850 30188 6 (17) 010820 (11) 010820 (10) 111111

## AN2011.00 Outer Box Label

REF AN2011.00 MD 2  
MANUF DATE: 2020-01-09  
USE BEFORE DATE: 2020-01-09  
LOT 111111  
ANDERSEN STERILIZERS, INC  
[QR Code]  
(31) 6 0604850 30186 6 (17) 010820 (11) 010820 (10) 111111

ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET


AN 2018.00 Outer Box Label


REF

AN2018.00

MD

2


MANUF DATE: 2020-01-09




USE BEFORE DATE: 2020-01-09

LOT

111111



ANDERSEN STERILIZERS, INC



(31) 6 0604808 30216 2 (17) 010920 (11) 010920 (16) 111111

MANUF 2018.00 Rev. C



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**ANDERSEN STERILIZERS EO GAS REFILL KIT  
TECHNICAL DATA SHEET**

Revision History			
ECN Number	Revision	Effective Date	Reason for Change
2021078	0	2021-12-28	Updated to include data requested by international customers. Updated for shelf-life changes. Created as controlled documents under revision control in document management system.
2021078	1	2022-04-12	Update to replace AN1004, AN7514, AN2018 EPA label (combined label).
2021078	2	2022-09-14	Remove AN2018 standalone EPA label, update AN14.00.
2023031	3	2023-04-28	Update AN2014 EPA label.
2024003	4	2024-03-11	Remove AN2014.00 references
2024005			Update AN1004.16/AN7514.00/AN2018.00 Inner Box Label
2023053 2023054 2023092	5	2025-04-15	Update AN1006.00/AN2011.00 Inner Box Label and AN1004.16/AN7514.00/AN2018.00 Inner Box Label. Replaced refill kit image.

Signatures:

<b>Content Approval:</b>		I have approved the content of this document	
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		2025-04-15 12:13:54 (UTC+00:00)	
Electronically Signed in 		Timestamp	

<b>Controlled Quality Document Authorized for Release:</b>		I authorize this controlled quality document for release.	
Name:	<b>Faith Rios</b> ANDERSEN\Faith.Rios	Title:	<b>Director of Quality Assurance and Regulatory Affairs</b>
		2025-04-15 18:28:08 (UTC+00:00)	
Electronically Signed in 		Timestamp	

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